



# Safety, Health, Environment & Quality Information Pack





ASD Limited  
Valley Farm Road  
Stourton  
Leeds  
West Yorkshire  
LS10 1SD

t: +44(0)113 2540 711  
f: +44(0)113 2721 689  
e: kevin.maddison@kloeckner.com  
w: www.asd.ltd

Dear Sir / Madam,

Re: Safety, Health, Environment & Quality vendor response pack.

Thank you for your enquiry concerning details of our Management System & Certification.

ASD is a leading supplier of metals and metal processing services, serving a diverse range of industries across the UK and a member of the Hierros Añón group.

All ASD services locations are registered to ISO 45001, ISO 14001 & ISO 9001. Our certificates also include BSI BES 6001 for Responsible Sourcing of Construction Products and CE Marking accreditation which is covered for both ASD and ASD Westok.

ASD services certificated management systems: ISO 45001, ISO 14001 and ISO 9001 are audited and assessed by the approved body Steel Construction Certification Scheme (SCCS).

In addition, our management systems have been inspected by many of our customers, which include all the leading industrial companies.

The increasing demand for information regarding our Management Systems is now limiting our ability to individually complete the number (and variety) of questionnaires within a reasonable time frame.

We submit a Safety, Health, Environment & Quality vendor response pack. Further information is available on request or visit our website: [www.asd.ltd](http://www.asd.ltd)

If you have any further questions, please do not hesitate to call the SHEQ Team.

Yours faithfully,

A handwritten signature in black ink, appearing to read 'Kevin Maddison'.

**Kevin Maddison**

Group Quality Manager



021

Registered office:  
ASD Limited  
Valley Farm Road, Stourton, Leeds LS10 1SD  
Incorporated in England Registered no: 1370600

# Contents

- 2** - Introduction
- 3** - Contents
- 4** - Company Details
- 5** - About Us
- 6** - Integrated SHEQ Policy Statement
- 7** - ISO 45001
- 8** - ISO 14001
- 9** - ISO 9001
- 10** - ISO 9001 including NHSS3B
- 11** - QMS Westok Certificate ISO 9001
- 12** - QMS Westok Certificate NHSS3B
- 13** - QMS Westok Certificate NHSS20
- 14** - Gold Standard Award for the Sustainability Charter
- 15** - EC FPC Certificate ASD
- 16** - EC FPC Certificate ASD Westok (EU & UK)
- 17** - NSAI ASD Westok Welding Certificate (EU)
- 18** - NSAI FPC Certificate ASD Westok (EU)
- 19,20** - ASD Westok BS EN ISO 3834-2:200
- 21** - ASD Westok Welding Certificate (EU & UK)
- 22** - Certificate of Constancy of Performance (Sign Industry)
- 23,24** - BES 6001 Responsible Sourcing of Products
- 25** - ISO 22301 Business Continuity Management System
- 26** - BCSA Certificate ASD Westok
- 27** - Fit 4 Nuclear Certificate
- 28** - NIA Certificate
- 29** - JOSCAR Accredited
- 30,31,32** - FORS Gold & Silver
- 33** - EL Insurance Certificate ASD
- 34** - EL Insurance Certificate ASD Westok
- 35** - Trade Associations

# Company Details

**Company Name:**

ASD Limited  
Valley Farm Road  
Stourton  
Leeds  
LS10 1SD

**Telephone:** 0113 254 0711**Website:** [www.asd.ltd](http://www.asd.ltd)**Online Shop:** [shop.kloeckner.co.uk](http://shop.kloeckner.co.uk)**e-mail:** [enquiries@kloecknermetalsuk.com](mailto:enquiries@kloecknermetalsuk.com)**Company Registration**

ASD Limited 1370600  
ASD Westok Limited 4486009

**VAT Number:** 412183195**Company Bank Details:**

HSBC  
PO Box 105  
33 Park Row  
Leeds LS1 1LD

# About Us

ASD is a leading supplier of metals and metal processing services, serving a various industries across the UK. We offer a diverse range of ferrous and non-ferrous products sourced from reputable and accredited mill sources across Western Europe.

We operate in all major market sectors across the UK and are renowned for our unrivalled ability to meet clients' requirements by developing innovative value added services and introducing digital solutions. Our steel and metal industry knowledge along with extensive expertise allows our customers to stay ahead of their competitors.

By continuously investing into companies know-how and processing technologies, we are delivering cost efficient metal solutions and high quality steel products.

## VISION

Your preferred partner delivering sustainable, innovative solutions.

## MISSION

To get you the products and services you need, when you need them.

## OUR PRINCIPLES

- We always put safety first and manage our business to protect the environment.
- We focus all our actions and considerations towards our customer.
- We encourage and embrace diversity and diverse viewpoints.
- We value innovation, creativity and entrepreneurial spirit.
- We strive for sustainable performance.
- We collaborate on the basis of trust, integrity and mutual respect.
- We get things done and embrace new ideas quickly.
- We act as one team with one voice.
- We all lead by example – our behaviour is a constant point of reference for others.
- We communicate openly, honestly and frequently.
- We have clear targets, concrete measures and understand the outcome we want to achieve.

Our  
People

Our  
Customers

Our Products,  
Services &  
Solutions

Digitalisation  
&  
Automation

**SAFETY IS OUR FIRST PRIORITY!**

# Integrated SHEQ Policy Statement

**Health and Safety** comes first in everything we do – as embodied by our Safety 1st programme. We use this to drive towards our goal of zero accidents. We will provide and maintain safe plant and safe systems of work. We will monitor and investigate all accidents and prevent re-occurrence by appropriate action. We will provide information, supervision and training to enable all employees to carry out their roles and monitor / review all plant and premises to ensure standards are maintained. We will continue to build upon the success of ISO 45001.

**Environmental** procedures will be put in place to minimise the impact of our business activities on the environment. We will develop waste reduction, reclamation and elimination schemes within our operations and always seek to use environmentally friendly products and processes. We will monitor and review our environmental objectives and targets. We will continue to maintain our accreditation to the ISO 14001 environmental standard across all of our sites.

**Quality:** ASD will be the metal solution provider of choice for its customers. This will be achieved by having an engaged and empowered workforce, best practice processes, state of the art facilities and strong relationships across our supply base. We will set business objectives and review them at corporate and local level. ISO 9001 registration will be maintained through internal and external audits, management meetings and continuous improvement. CE marking requirements will be met as required by the applications of our customers. As we move into new markets we will strive to attain industry specific quality accreditations. We will monitor our performance against customer requirements.

We will deliver our goals by teamwork, innovation and commitment. We will provide resources and training to enable our staff to meet the challenges presented. At all levels leadership will demonstrate by their actions an absolute commitment to achieving these goals. This commitment includes the prevention of injury, ill health, pollution, compliance with legislative and other requirements whilst striving to continuously improve.



**Peter Whiting**

CEO ASD

"This policy has the total commitment of the ASD Management Board, which acknowledges its overall responsibility for Safety, Health, Environment & Quality."

**Peter Whiting, CEO ASD & ASD Westok**

# Steel Construction Certification Scheme

## Certificate of Registration

This is to certify that the  
Occupational Health and Safety Management System  
of

### ASD Ltd

Valley Farm Road, Stourton, Leeds, West Yorkshire, LS10 1SD

and

Alvis Way, Royal Oak Industrial Estate, Daventry, NN11 5QQ  
Windmill Works, Peartree Lane, Dudley, West Midlands, DY2 0UY  
Drum Road Industrial Estate, Chester-le-Street, Durham, DH2 1ST  
Hill Barton Business Park, Sidmouth Road, Clyst St Mary, Exeter, EX5 1AD  
Estate Road No. 5, South Humberside Industrial Estate, Grimsby, DN31 2TX  
Edwin Avenue, Hoo Farm Industrial Estate, Kidderminster, DY11 7RA  
Weston Avenue, Waterglade Industrial Park, West Thurrock, London, RM20 3FN  
Tunstall Road, Biddulph, Stoke-on-Trent, ST8 7AQ  
Unit 1, Newbridge Industrial Estate, Newbridge, EH28 8PJ

and

### ASD Westok Ltd

Valley Farm Way, Stourton, Leeds, West Yorkshire, LS10 1SE

complies with the requirements of BS EN ISO 45001:2018

The Scope of Registration is:

**The procurement, stockholding, processing and supply of  
ferrous and/or non-ferrous products in various forms**

**Certificate number: H 253**  
**Initial registration: April 2015**  
**Latest issue: 12 April 2024**  
**Expiry date: 26 November 2026**

To confirm the validity of this certificate, please click on the following link [www.steelcertification.co.uk](http://www.steelcertification.co.uk)



**Chairman:**  
Dr S Pike  
MIMMM C.Eng




**Director of Certification:**  
SL Blackman  
Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI

Steel Construction Certification Scheme Limited • No. 2370407 Registered in England  
Registered Office: 4, Whitehall Court, Westminster, London SW1A 2ES  
Tel: +44 (0) 20 7839 3980 • email: [sccsinfo@steelconstruction.org](mailto:sccsinfo@steelconstruction.org) • [www.steelconstruction.org](http://www.steelconstruction.org)

# Steel Construction Certification Scheme

## Certificate of Registration

This is to certify that the  
Environmental Management System  
of

### ASD Ltd

Valley Farm Road, Stourton, Leeds, West Yorkshire, LS10 1SD  
and

Alvis Way, Royal Oak Industrial Estate, Daventry, NN11 5QQ  
Windmill Works, Peartree Lane, Dudley, West Midlands, DY2 0UY  
Drum Road Industrial Estate, Chester-le-Street, Durham, DH2 1ST  
Hill Barton Business Park, Sidmouth Road, Clyst St Mary, Exeter, EX5 1AD  
Estate Road No. 5, South Humberside Industrial Estate, Grimsby, DN31 2TX  
Edwin Avenue, Hoo Farm Industrial Estate, Kidderminster, DY11 7RA  
Weston Avenue, Waterglade Industrial Park, West Thurrock, London, RM20 3FN  
Tunstall Road, Biddulph, Stoke-on-Trent, ST8 7AQ  
Unit 1, Newbridge Industrial Estate, Newbridge, EH28 8PJ  
and

### ASD Westok Ltd

Valley Farm Way, Stourton, Leeds, West Yorkshire, LS10 1SE

complies with the requirements of ISO 14001:2015

The Scope of Registration is:

**The procurement, stockholding, processing and supply of  
ferrous and/or non-ferrous products in various forms**

Certificate number: **E 253**  
Initial registration: **April 2015**  
Latest issue: **12 April 2024**  
Expiry date: **26 November 2026**

To confirm the validity of this certificate, please click on the link at [www.steelcertification.co.uk](http://www.steelcertification.co.uk)



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## Certificate of Registration

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Quality Management System  
of

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Valley Farm Road, Stourton, Leeds, West Yorkshire, LS10 1SD  
and

Alvis Way, Royal Oak Industrial Estate, Daventry, NN11 5QQ  
Windmill Works, Peartree Lane, Dudley, West Midlands, DY2 0UY  
Drum Road Industrial Estate, Chester-le-Street, Durham, DH2 1ST  
Hill Barton Business Park, Sidmouth Road, Clyst St Mary, Exeter, EX5 1AD  
Estate Road No. 5, South Humberside Industrial Estate, Grimsby, DN31 2TX  
Edwin Avenue, Hoo Farm Industrial Estate, Kidderminster, DY11 7RA  
Weston Avenue, Waterglade Industrial Park, West Thurrock, London, RM20 3FN  
Tunstall Road, Biddulph, Stoke-on-Trent, ST8 7AQ  
Unit 1, Newbridge Industrial Estate, Newbridge, EH28 8PJ

complies with the requirements of ISO 9001:2015

The Scope of Registration is:

**The procurement, stockholding, processing and  
supply of ferrous and/or non-ferrous  
products in various forms**

**Certificate number: Q 253**  
**Initial registration: April 2015**  
**Latest issue: 21 March 2024**  
**Expiry date: 04 November 2026**

To confirm the validity of this certificate, please click on the link at [www.steelcertification.co.uk](http://www.steelcertification.co.uk)



Chairman:  
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# Steel Construction Certification Scheme

## Certificate of Registration

This is to certify that the  
Quality Management System  
of

### ASD Ltd

Valley Farm Road, Stourton, Leeds, West Yorkshire, LS10 1SD

and

Alvis Way, Royal Oak Industrial Estate, Daventry, NN11 5QQ  
Windmill Works, Peartree Lane, Dudley, West Midlands, DY2 0UY  
Drum Road Industrial Estate, Chester-le-Street, Durham, DH2 1ST  
24 South Gyle Crescent, Edinburgh, EH12 9EB  
Hill Barton Business Park, Sidmouth Road, Clyst St Mary, Exeter, EX5 1AD  
Estate Road No. 5, South Humberside Industrial Estate, Grimsby, DN31 2TX  
Edwin Avenue, Hoo Farm Industrial Estate, Kidderminster, DY11 7RA  
Weston Avenue, Waterglade Industrial Park, West Thurrock, London, RM20 3FN  
Tunstall Road, Biddulph, Stoke-on-Trent, ST8 7AQ  
Unit 1, Newbridge Industrial Estate, Newbridge, EH28 8PJ

complies with the requirements of BS EN ISO 9001:2015  
and National Highway Sector Scheme 3B

The Scope of Registration is:

### Stocking and Distribution Activities for Structural Steel Products

**Certificate number:** 3B - 253

**Initial registration:** 17 January 2018

**Latest issue:** 21 March 2023

**Expiry date:** 04 November 2026

To confirm the validity of this certificate, please click on the link at [www.steelcertification.co.uk](http://www.steelcertification.co.uk)



**Chairman:**  
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**Director of Certification:**  
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# Steel Construction Certification Scheme

## Certificate of Registration

This is to certify that the  
Quality Management System  
of

### ASD Westok Ltd

Valley Farm Way, Stourton, Leeds, West Yorkshire, LS10 1SE

complies with the requirements of ISO 9001:2015

The Scope of Registration is:

**The design, development, manufacture (including  
additional processing) and delivery of fabricated  
structural steel products**

Certificate number:	Q 090
Initial registration:	September 2011
Latest issue:	21 March 2024
Expiry date:	05 November 2026

To confirm the validity of this certificate please click on the link at [www.steelcertification.co.uk](http://www.steelcertification.co.uk)



Chairman:  
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MIMMM C.Eng




Director of Certification:  
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# Steel Construction Certification Scheme

## Certificate of Registration

This is to certify that the  
Quality Management System  
Of

### **ASD Westok Ltd**

Valley Farm Way, Stourton, Leeds, West Yorkshire, LS10 1SE

complies with the requirements of BS EN ISO 9001:2015  
and National Highway Sector Scheme 3B

The Scope of Registration is:

### **Stocking and Distribution Activities for Structural Steel Products**

**Certificate number:** 3B - 0090  
**Initial registration:** April 2018  
**Latest issue:** 21 March 2024  
**Expiry date:** 05 November 2026

To confirm the validity of this certificate please click on the link at [www.steelcertification.co.uk](http://www.steelcertification.co.uk)



**Chairman:**  
Dr S Pike  
MIMMM C.Eng



**NHSS**  
national highway sector schemes



**Director of Certification:**  
SL Blackman  
Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI

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Registered Office: 4, Whitehall Court, Westminster, London SW1A 2ES  
Tel: +44 (0) 20 7839 3980 • email: [scsinfo@steelconstruction.org](mailto:scsinfo@steelconstruction.org) • [www.steelconstruction.org](http://www.steelconstruction.org)

# Steel Construction Certification Scheme

## Certificate of Registration

This is to certify that the  
Quality Management System  
of

### **ASD Westok Ltd**

Valley Farm Way, Stourton, Leeds, West Yorkshire, LS10 1SE

complies with the requirements of ISO 9001:2015  
and National Highways Sector Scheme 20

The Scope of Registration is:

**The Design and Execution of Steelwork in  
Transportation Infrastructure Assets**

**For Workshop as per attached Schedule**

**Certificate number: 20 - 0090**  
**Initial registration: 28 November 2023**  
**Latest issue: 21 March 2024**  
**Expiry date: 05 November 2026**

To confirm the validity of this certificate please click on the link at [www.steelcertification.co.uk](http://www.steelcertification.co.uk)



Chairman:  
Dr S Pike  
MIMMM C.Eng



**NHSS**  
national highway sector schemes



Director of Certification:  
SL Blackman  
Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI

Steel Construction Certification Scheme Limited • No. 2370407 Registered in England  
Registered Office: 4, Whitehall Court, Westminster, London SW1A 2ES  
Tel: +44 (0) 20 7839 3980 • email: [scsinfo@steelconstruction.org](mailto:scsinfo@steelconstruction.org) • [www.steelconstruction.org](http://www.steelconstruction.org)



**Steel Construction  
Sustainability  
Charter**

BCSA, 4 Whitehall Court, Westminster,  
London SW1A 2ES  
Tel: +44 (0) 20 7839 8566  
Email: [postroom@bcsa.org.uk](mailto:postroom@bcsa.org.uk)  
[www.bcsa.org.uk](http://www.bcsa.org.uk)

This is to certify that

## **Kloeckner Metals UK - Westok**

The objective of the Steel Construction Sustainability Charter is to develop steel as a sustainable form of construction under the three core aspects of sustainability, i.e., in terms of economic viability, social progress and environmental responsibility:

- For a Certificate a minimum scoring of eight
- For a Bronze Award a minimum scoring of fourteen
- For the Silver Award a minimum scoring of twenty-one
- For the Gold Award a minimum scoring of twenty-eight

**Has secured 28 credits and achieved:**

**Gold Standard**

Lorraine MacKinder,  
BCSA Membership Manager

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Company Registration Number: 04486009  
Valid until: 30 April 2024

Charter Reference: SCM 063


**Steel Construction Certification Scheme Limited**

 4 Whitehall Court, Westminster,  
 London SW1A 2ES

Tel: +44 (0) 20 7839 3980

 Email: [sccsinfo@steelconstruction.org](mailto:sccsinfo@steelconstruction.org)
[www.steelcertification.co.uk](http://www.steelcertification.co.uk)

## Certificate of Factory Production Control (FPC) 2273 – CPR – 0100

In compliance with Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc.) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020, this certificate applies to the construction product(s)

### Structural Components for Steel Structures

UK Designated Standard	Type / Execution Class of the Construction Product	Declaration Method
BS EN 1090-1:2009+A1:2011	Load bearing and structural steel components up to EXC 4 according to BS EN 1090-2:2018 Load bearing and structural aluminum components up to EXC 4 according to BS EN 1090-3:2019	1, 2, 3a and 3b table A.1 of BS EN 1090-1:2009+A1:2011

placed on the market by

### ASD Ltd

and produced in the factory(ies)

Valley Farm Road, Stourton, Leeds, West Yorkshire, LS10 1SD  
 Drum Road, Drum Industrial Estate, Chester-Le-Street, Durham, DH2 1ST  
 Pear Tree Lane, Dudley, West Midlands, DY2 0XA  
 Weston Avenue, Waterglade Industrial Park, West Thurrock, London, RM20 3FN  
 Unit 1, Newbridge Industrial Estate, Newbridge, EH28 8PJ

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with a prescribed test plan and that the Approved Body No. 2273 – Steel Construction Certification Scheme Ltd - has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment, and approval of the factory production control.

**Attestation**

This certificate attests that all provisions concerning the attestation of factory production control described in Annex ZA of the standard: **BS EN 1090-1:2009+A1:2011** were applied.

**Date of first issue**

July 2014

**Date of this issue**

21 March 2024

**Date of expiry**

04 November 2026

**Validity Period**

This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the following link [www.steelcertification.co.uk](http://www.steelcertification.co.uk)

**Chairman:**  
 Dr S Pike  
 MIMMM C.Eng



0021

**Director of Certification:**  
 SL Blackman  
 Dip NEBOSH Env Dip NEBOSH CMIOSH ACQI



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[www.steelcertification.co.uk](http://www.steelcertification.co.uk)

## Certificate of Factory Production Control (FPC)

**2273 – CPR – 0049**

In compliance with Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc) (EU Exit) Regulations 2020, this certificate applies to the construction product(s)

### Structural Components for Steel Structures

UK Designated Standard	Type / Execution Class of the Construction Product	Declaration Method
BS EN 1090-1:2009+A1:2011	Load bearing and welded structural steel components up to EXC 4 according to BS EN 1090-2:2018	1, 2, 3a and 3b table A.1 of BS EN 1090-1:2009+A1:2011

placed on the market by

## ASD Westok Ltd

and produced in the factories  
**Valley Farm Way, Stourton, Leeds, West Yorkshire, LS10 1SE**

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with a prescribed test plan and that the Approved Body No. 2273 – Steel Construction Certification Scheme Ltd - has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

<b>Attestation</b>	This certificate attests that all provisions concerning the attestation of factory production control described in Annex ZA of the designated standard: <b>BS EN 1090-1:2009+A1:2011</b> were applied.
<b>Date of first issue</b>	<b>June 2013</b>
<b>Date of this issue</b>	<b>21 March 2024</b>
<b>Date of expiry</b>	<b>05 November 2026</b>
<b>Validity Period</b>	This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see welding certificate) may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the following link [www.steelcertification.co.uk](http://www.steelcertification.co.uk)

**Chairman:**  
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 MIMMM C.Eng



0021

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## WELDING CERTIFICATE

### 0050 - CPR - 0917

In compliance with EN 1090-1:2009+A1:2011, Table B.1, the following has been stated:

This Welding Certificate is an annex to the Certificate of Conformity of Factory Production Control (FPC) 0050-CPR-0917. This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Construction Products Regulation (CPR).

<b>Manufacturer</b>	Kloekner Metals UK-Westok Ltd
<b>Address</b>	Valley Farm Way
	Stourton
	Leeds
	West Yorkshire
	United Kingdom LS10 1SE
<b>Standard</b>	EN1090-1:2009+A1:2011
<b>Execution Class</b>	EXC 4
<b>Welding Process(es)</b>	121 submerged Arc Welding with solid wire electrode 123 submerged Arc Welding with multiple wire electrodes MAG 135
<b>Base Material (s)</b>	S355J2 S460ML
<b>Responsible Welding Coordinators</b>	Up to Exec Class 2: John Thewliss Andrew Berry Steven Gibbons Tim Chubb  Up to Exec Class 4: Jeff Garner

**This certificate attests that all provisions concerning the execution and surveillance of welding works are implemented.**

This certificate was first issued on 15/04/2019 and remains valid as long as the conditions laid down in the harmonised technical specification in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

Signed:



Seán Balfe – Director of Sustainability & the Built Environment

File no: 1.144.151

Approval Date: 15/04/2019

Last amended Date: 31/03/2023

Expiry Date: 14/04/2024

Issued By : NSAI, 1 Swift Square, Northwood Business Park, Santry, Dublin 9.



## CERTIFICATE OF CONFORMITY OF THE FACTORY PRODUCTION CONTROL

0050 - CPR – 0917

System 2+

In compliance with the Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011 laying down harmonised conditions for the marketing of construction products and repealing Council Directive 89/106/EEC, it has been stated that the construction product(s):

**Structural Components for Steel Structures in accordance with the following:**

Standard	I.S. EN 1090-1:2009 + A1:2011
Execution Class	EXC 4

Placed on the market by:

**Kloeckner Metals UK-Westok Ltd**  
**Valley Farm Way**  
**Stourton**  
**Leeds**  
**West Yorkshire, United Kingdom LS10 1SE**

And produced in the factory:

**Kloeckner Metals UK-Westok Ltd**  
**Valley Farm Way**  
**Stourton**  
**Leeds**  
**West Yorkshire, United Kingdom LS10 1SE**

is submitted by the manufacturer to the initial type-testing of the product and its factory production control and that the approved body – National Standards Authority of Ireland – has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

This certificate attests that all provisions concerning the assessment and verification of constancy of performance and the performances described in Annex ZA of the standard(s) listed above under System 2+ were applied.

This certificate was first issued on 15/04/2019 and remains valid as long as the conditions laid down in the harmonised technical specification in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

Signed:



Seán Balfe – Director of Sustainability & the Built Environment

File no: 1.144.151

Approval Date: 15/04/2019

Last amended Date: 31/03/2023

Expiry Date: 14/04/2024

Issued By : NSAI, 1 Swift Square, Northwood Business Park, Santry, Dublin 9.

# Steel Construction Certification Scheme

## Certificate of Registration

This is to certify that the  
Welding Quality Management System  
Of

### **ASD Westok Ltd**

Valley Farm Way, Stourton, Leeds, West Yorkshire, LS10 1SE

complies with the requirements of  
BS EN ISO 3834-2:2021

The Scope of Registration is:

**The design, development, manufacture (including  
additional processing) and delivery of fabricated  
structural steel products**

As per the attached schedule

**Certificate number: W 090**  
**Initial registration: 13 March 2019**  
**Latest issue: 21 March 2024**  
**Expiry date: 05 November 2026**

To confirm the validity of this certificate, please click on the following link [www.steelcertification.co.uk](http://www.steelcertification.co.uk)



Chairman:  
Dr S Pike  
MIMMM C.Eng




Director of Certification:  
SL Blackman  
Dip NEBOSH Env Dip NEBOSH CMIOSH ACQI

Steel Construction Certification Scheme Limited • No. 2370407 Registered in England  
Registered Office: 4, Whitehall Court, Westminster, London SW1A 2ES  
Tel: +44 (0) 20 7839 3980 • email: [sccsinfo@steelconstruction.org](mailto:sccsinfo@steelconstruction.org) • [www.steelconstruction.org](http://www.steelconstruction.org)

## Welding Quality Management System Schedule

### ASD Westok Ltd

Valley Farm Way, Stourton, Leeds, West Yorkshire, LS10 1SE

<b>Product Standards</b>	BS EN ISO 3834-2:2021 BS EN 1090-1:2009 + A1:2011, BS 5950-1:2000, Eurocode 1991, Eurocode 1993 and client specifications as applicable.
<b>Welding and Inspection Standards</b>	BS EN 1090-2:2018, ISO 15614-1:2017, ISO 5817:2014, BS ISO 9606-1:2017, ISO 9606-4:1999 and application standards as applicable.
<b>Welding Process(es)</b>	135 – MAG welding with solid wire electrode 121 - submerged arc welding with solids wire electrode (partly mechanized) 121-2 – submerged arc welding with multiple wire electrodes
<b>Base Material(s)</b>	Up to and including S355J2 according to BS EN 10025-2:2004 S460ML in accordance with BS EN 10025-4
<b>Responsible Welding Coordinator (s)</b>	Jeff Garner – IWE (up to and including EXC 4) John Thewliss - BCSA RWC route (up to and including EXC 2) Tim Chubb - BCSA RWC route (up to and including EXC 2) Steven Gibbons -BCSA RWC route (up to and including EXC 2) Andrew Bentley Parton - BCSA RWC route (up to and including EXC 2)

<b>Certificate number</b>	<b>W 090</b>
<b>Initial registration</b>	<b>13 March 2019</b>
<b>Latest issue</b>	<b>21 March 2024</b>
<b>Expiry date</b>	<b>05 November 2026</b>

To confirm the validity of this certificate, please click on the following link [www.steelcertification.co.uk](http://www.steelcertification.co.uk)



**Chairman:**  
Dr S Pike  
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**Director of Certification:**  
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[www.steelcertification.co.uk](http://www.steelcertification.co.uk)

## Welding Certificate

### 2273 – CPR – 0049 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:  
This Welding Certificate is an annex to the Certificate of the Factory Production Control (FPC) 2273 - CPR - 0049.  
This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc) (EU Exit) Regulations 2020.

<b>Manufacturer</b>	<b>ASD Westok Ltd</b>
<b>Facilities of the Manufacturer</b>	Valley Farm Way, Stourton, Leeds, West Yorkshire, LS10 1SE
<b>Standard</b>	<b>BS EN 1090-2:2018</b>
<b>Execution Class</b>	up to <b>EXC 4</b> according to BS EN 1090-2:2018
<b>Welding Process(es)</b>	135 – MAG welding with solid wire electrode 121 – SAW submerged arc welding with solid wire electrode (partly mechanized) 121-2 – submerged arc welding with multiple wire electrodes
<b>Base Material(s)</b>	up to and including S355J2 in accordance with BS EN 10025-2 S460ML in accordance with BS EN 10025-4
<b>Responsible Welding Coordinator</b>	Jeff Garner – IWE (up to and including EXC 4)
<b>Alternate</b>	John Thewliss - BCSA RWC route (up to and including EXC 2) Tim Chubb - BCSA RWC route (up to and including EXC 2) Steven Gibbons - BCSA RWC route (up to and including EXC 2) Andrew Bentley Parton - BCSA RWC route (up to and including EXC 2)
<b>Attestation</b>	This certificate attests that all procedures for the execution and surveillance of welding works in connection with <b>BS EN 1090-1:2009+A1:2011</b> implemented.
<b>Date of first issue</b>	<b>June 2013</b>
<b>Date of this issue</b>	<b>21 March 2024</b>
<b>Date of expiry</b>	<b>05 November 2026</b>
<b>Validity Period</b>	This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see certificate of Factory Production Control) may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the link at [www.steelcertification.co.uk](http://www.steelcertification.co.uk)

**Chairman:**  
Dr S Pike  
MIMMM C.Eng



0021

**Director of Certification:**  
SL Blackman  
Dip NEBOSH Env Dip NEBOSH CMIOSH ACQI



**Certificate of Constancy of Performance**  
**GB15/93988**

In compliance with **Regulation (UK) Statutory Instrument 2019 No 465** of the United Kingdom Parliament (The Construction Products (Amendment etc.) (EU Exit) Regulation 2019), this certificate applies to the construction product(s)

**Supports supplied for fixed vertical road traffic signs to table ZA.3.**

**Complete assemblies without retro reflective sheeting to table ZA.6.**

**Note:** all products must have a valid ITT report placed on the market under the name or trade mark

**ASD Limited T/A Kloeckner Metals UK**  
Peartree Lane, Dudley, West Midlands, DY2 0XA, UK  
and produced in the manufacturing plant

**ASD Limited T/A Kloeckner Metals UK**  
Peartree Lane, Dudley, West Midlands, DY2 0XA, UK

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard(s)

**EN 12899-1:2007**

under system 1 for the performances set out in this certificate are applied and that the construction product(s) fulfils all the prescribed requirements for these performances.

This certificate is valid from 27 November 2021 until 27 November 2024 and will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performances of the declared essential characteristics, do not change, and the construction product and the manufacturing conditions in the plant are not modified significantly, unless suspended or withdrawn by the factory production control certification body.

Re certification audit due before a minimum of 60 days before the expiration.  
Issue 5 This certificate was first issued on 27 November 2015

Authorised by

H. Crick  
BUSINESS MANAGER

**SGS United Kingdom Limited, Approved Body 0120**  
Rossmore Business Park, Inward Way, Ellesmere Port, Cheshire, CH65 3EN  
www.sgs.com

Page 1 of 1

21HC CPR Level 1 0621



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# Certificate of Registration

## RESPONSIBLE SOURCING OF PRODUCTS

This is to certify that:

ASD Ltd t/a Kloeckner Metals UK  
Kloeckner UK Holdings Ltd  
Valley Farm Road  
Leeds  
LS10 1SD  
United Kingdom

Holds Certificate Number:

BES 711846

and complies with the requirements of BES 6001: Issue 3.1 - Framework Standard for the Responsible Sourcing of Products for the following scope. This Responsible Sourcing certification has been carried out under licence using BRE's Responsible Sourcing scheme methodology and underpinning processes.

**The Procurement, Stockholding, Processing and Supply of Ferrous and or Non-Ferrous Products in various forms.**

**Overall score: Excellent**

For and on behalf of BSI:

Matt Page, Managing Director Assurance - UK & Ireland

Original Registration Date: 2019-11-27

Effective Date: 2022-11-27

Latest Revision Date: 2023-10-26

Expiry Date: 2025-11-26



Page: 1 of 4

...making excellence a habit.™

This certificate was issued electronically and remains the property of BSI and is bound by the conditions of contract.  
An electronic certificate can be authenticated [online](#).  
Printed copies can be validated at [www.bsigroup.com/ClientDirectory](http://www.bsigroup.com/ClientDirectory)

Information and Contacts BSI, Kitemark Court, Davy Avenue, Knowlhill, Milton Keynes MK5 8PR. Tel: + 44 345 080 9000  
BSI Assurance UK Limited, registered in England under number 7805321 at 389 Chiswick High Road, London W4 4AL, UK.  
A Member of the BSI Group of Companies.

Certificate No: BES 711846

Section	A	B	C	D	Bonus
3.2.1 Responsible sourcing policy	1				
3.2.2 Legal compliance	1				
3.2.3 Quality management system		2			
3.2.4 Supplier management system	1				
3.3.1 Material traceability through supply chain			3		
3.3.2 EMS in the supply chain				4	
3.3.3 H&SMS in the supply chain			3		
3.4.1 Greenhouse gas emissions			5		
3.4.2 Energy management	1				
3.4.3 Resource use			5		
3.4.4 Waste prevention and management			3		1
3.4.5 Water abstraction		2			1
3.4.6 Life cycle assessment (LCA)	1				
3.4.7 Ecotoxicity	1				
3.4.8 Transport impacts		3			1
3.4.9 Employment and skills			3		
3.4.10 Local community engagement			3		
3.4.11 Business ethics	1				1
Key		Not Compulsory Element			
		Not applicable			
	1-5	Possible score			
Total section scores	15	Sections 3.2, and 3.3			
	32	Section 3.4			
Overall Assessment Score	<b>Excellent</b>				

Original Registration Date: 2019-11-27

Effective Date: 2022-11-27

Latest Revision Date: 2023-10-26

Expiry Date: 2025-11-26

Page: 2 of 4

This certificate was issued electronically and remains the property of BSI and is bound by the conditions of contract. An electronic certificate can be authenticated [online](#). Printed copies can be validated at [www.bsigroup.com/ClientDirectory](http://www.bsigroup.com/ClientDirectory)

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**bsi.**



# Certificate of Registration

BUSINESS CONTINUITY MANAGEMENT SYSTEM - ISO 22301:2019

This is to certify that:

ASD Ltd t/a Kloeckner Metals UK  
Kloeckner UK Holdings Ltd  
Valley Farm Road  
Leeds  
LS10 1SD  
United Kingdom

Holds Certificate Number:

BCMS 767179

and operates a Business Continuity Management System which complies with the requirements of ISO 22301:2019 for the following scope:

**The Business Continuity Management System in relation to the procurement, stockholding, processing and supply of ferrous and/or non-ferrous products in various forms**

For and on behalf of BSI:

Matt Page, Managing Director Assurance - UK & Ireland

Original Registration Date: 2023-10-05

Effective Date: 2023-10-05

Latest Revision Date: 2023-10-05

Expiry Date: 2026-10-04



Page: 1 of 2

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This certificate was issued electronically and remains the property of BSI and is bound by the conditions of contract.  
An electronic certificate can be authenticated [online](#).  
Printed copies can be validated at [www.bsigroup.com/ClientDirectory](http://www.bsigroup.com/ClientDirectory)

Information and Contact: BSI, Kitemark Court, Davy Avenue, Knowlhill, Milton Keynes MK5 8PP. Tel: + 44 345 080 9000  
BSI Assurance UK Limited, registered in England under number 7805321 at 389 Chiswick High Road, London W4 4AL, UK.  
A Member of the BSI Group of Companies.



# BCSA Limited



*This is to certify that*

***Kloeckner Metals UK - Westok***

*has the personnel, organisation, experience, knowledge, equipment, capability and commitment to produce steelwork of the required quality for*

*Q: Specialist fabrication services (eg bending, cellular/castellated beams, plate girders)*

*and has been given a Steelwork Contract Value of*

***Up to £6,500,000***

*Company Registration Number: 04486009  
BCSA Membership Number: M164  
Certificate Valid Until: 30 April 2024*

***Lorraine MacKinder***  
***BCSA Membership Manager***

*BCSA, 4 Whitehall Court, Westminster, London SW1A 2ES  
Tel: +44 (0) 20 7839 8566 • Email: [postroom@bcsa.org.uk](mailto:postroom@bcsa.org.uk) • [www.bcsa.org.uk](http://www.bcsa.org.uk)*



# F4N

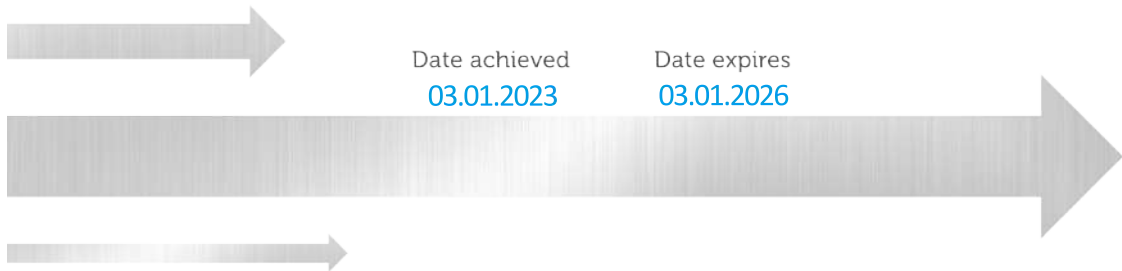
Fit For Nuclear

## Certificate of achievement

ASD LTD (TRADING AS KLOECKNER METALS UK)



Peartree Lane  
Dudley  
DY2 0UY





**NUCLEAR INDUSTRY ASSOCIATION**

# **CERTIFICATE OF MEMBERSHIP**

This is to certify that

# **KLOECKNER METALS UK**

is a member of the Nuclear Industry Association for the period:

**2023 – 2024**

Expires 31 March 2024

**Dr Tim Stone CBE**  
Chairman

**Tom Greatrex**  
Chief Executive

Nuclear Industry Association is a company limited by guarantee registered in England No. 2804518. Registered Office: 5<sup>th</sup> Floor, Tower House, 10 Southampton Street, London WC2E 7HA [www.niauk.org](http://www.niauk.org)

# JOSCAR REGISTERED

This is to certify that the holder of this certificate:

**ASD Limited**

Has satisfied all the requirements to become fully registered on the JOSCAR supplier accreditation register, as set out by participating buying organisations.

**Colin Maund**  
CEO, HELLIOS Information

Renewal Date:

**3 May 2025**



JOSCAR is supported by





**FORS**  
FLEET OPERATOR  
RECOGNITION SCHEME

# FORS Gold

## ASD Ltd - London

has been assessed and has met the Gold level requirements of the Fleet Operator Recognition Scheme (FORS).

Operating Centre accreditation is limited to the following location only: RM20 3FJ

This certificate is valid from 06/12/2023 to 05/12/2024 and remains valid as long as FORS requirements continue to be maintained.

Geraint Davies  
on behalf of the Fleet Operator Recognition Scheme

FORS ID : 001272-1  
Page 1 of 2



# FORS Gold

## ASD Ltd - Leeds

has been assessed and has met the Gold level requirements of the Fleet Operator Recognition Scheme (FORS).

Operating Centre accreditation is limited to the following location only: LS10 1SD

This certificate is valid from 31/10/2023 to 30/10/2024 and remains valid as long as FORS requirements continue to be maintained.

A handwritten signature in black ink, appearing to read 'Geraint Davies'.

Geraint Davies  
on behalf of the Fleet Operator Recognition Scheme

FORS ID : 001272-3  
Page 1 of 2



**FORS**  
FLEET OPERATOR  
RECOGNITION SCHEME

# FORS Silver

## ASD Ltd - Dudley

has been assessed and has met the Silver level requirements of the Fleet Operator Recognition Scheme (FORS).

Operating Centre accreditation is limited to the following location only: DY2 9AD

This certificate is valid from 14/07/2023 to 13/07/2024 and remains valid as long as FORS requirements continue to be maintained.

A handwritten signature in black ink, appearing to read "Ian Henderson".

Ian Henderson  
on behalf of the Fleet Operator Recognition Scheme

FORS ID : 001272-4

Page 1 of 2





To Whom It May Concern,

22<sup>nd</sup> January 2024

**RE:** Kloeckner Metals UK Holdings Ltd & Subsidiary Companies

**Our Reference:** 41122490

We can confirm that we act as insurance brokers on behalf of the above insured, and that the following covers are in place:

Employers Liability

<b>Insurer:</b>	Zurich Insurance Company Ltd
<b>Policy number:</b>	054/7H01/FK903439/7
<b>Cover period:</b>	31 <sup>st</sup> December 2023 to 30 <sup>th</sup> December 2024
<b>Indemnity limit:</b>	£25,000,000 any one claim

Public and Products Liability

<b>Insurer:</b>	HDI Global SE
<b>Policy number:</b>	110-76534269-30013
<b>Cover period:</b>	1 <sup>st</sup> January 2024 to 31 <sup>st</sup> December 2024
<b>Indemnity limit:</b>	£25,000,000 any one insured event and in the annual aggregate in respect of Products Liability

Professional Indemnity

<b>Insurer:</b>	DUAL Corporate Risks Ltd
<b>Policy number:</b>	B0572MR24AAYV
<b>Cover period:</b>	21 <sup>st</sup> January 2024 to 20 <sup>th</sup> January 2025
<b>Indemnity limit:</b>	£2,000,000 in the aggregate

Please note this document is intended for use as evidence that the insurance as described herein, has been effected and shall be subject to all terms and conditions of the policy and that in the event of any inconsistency herewith, the terms and conditions of such policy shall prevail.

We trust the above meets with your approval, but if you do require any further assistance then please do not hesitate to contact us.

Yours faithfully,

Donna Hester  
 Senior Client Adviser - Verlingue Limited  
 Tel: (+44)1784608132  
 Email: donna.hester@verlingue.co.uk



To Whom It May Concern,

22<sup>nd</sup> January 2024

**RE:** ASD Westok Limited  
**Our Reference:** 41137936

We can confirm that we act as insurance brokers on behalf of the above insured, and that the following covers are in place:

Employers Liability

---

<b>Insurer:</b>	Zurich Insurance Company Ltd
<b>Policy number:</b>	054/7H01/FK903439/7
<b>Cover period:</b>	31 <sup>st</sup> December 2023 to 30 <sup>th</sup> December 2024
<b>Indemnity limit:</b>	£25,000,000 any one claim

Public and Products Liability

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<b>Insurer:</b>	HDI Global SE
<b>Policy number:</b>	110-76534269-30013
<b>Cover period:</b>	1 <sup>st</sup> January 2024 to 31 <sup>st</sup> December 2024
<b>Indemnity limit:</b>	£25,000,000 any one insured event and in the annual aggregate in respect of Products Liability

Professional Indemnity

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<b>Insurer:</b>	DUAL Corporate Risks Ltd
<b>Policy number:</b>	B0572MR24AAYW
<b>Cover period:</b>	21 <sup>st</sup> January 2024 to 20 <sup>th</sup> January 2025
<b>Indemnity limit:</b>	£1,000,000 any one claim

Please note this document is intended for use as evidence that the insurance as described herein, has been effected and shall be subject to all terms and conditions of the policy and that in the event of any inconsistency herewith, the terms and conditions of such policy shall prevail.

We trust the above meets with your approval, but if you do require any further assistance then please do not hesitate to contact us.

Yours faithfully,

Donna Hester  
 Senior Client Adviser - Verlingue Limited  
 Tel: (+44)1784608132  
 Email: donna.hester@verlingue.co.uk

# Trade Associations

ASD is a member of the following Trade Associations/regulatory bodies:

## Safety and Quality

- BCSA – British Constructional Steel Association
- SCCS
- SGS
- BSI
- F4N - Fit 4 Nuclear

## Transport

- Freight Transport Association (FTA)
- FORS Gold & Silver

## Accounts

- ACCA
- CIMA
- AAT